

Date: Tuesday, 23/12/2008 3:21:04 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CABLE GUARD INSTALLATION		
Job Number	: 44324		Part Number	: D412742018		
Estimate Number	: 12406		Drawing Number	: DS1 9330 REV D		
P.O. Number	:		Project Number	: N/A		
This Issue	: 23/12/2008	S.O. No.	Drawing Revision	: D		
Prsht Rev.	: NC		Material	:		
First Issue	: / /	Type	: SMALL /MED FAB			
Previous Run	: 43896		Due Date	: 30/12/2008		Qty: 5 Um: Each
Written By	:					
Checked & Approved By	:					
Comment	: Est Rev A New Issue 06-05-05 JLM Est rev:B As per Rev B 06-08-03 JLM est revC per ecn 844 06.09.12 EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	DC	DOCUMENT CONTROL		
		<i>for JLD 08/12/23</i>		
		Comment: Photocopy bluefile & type labels per PPP D412-742-018	CHG002	
2.0	PACKAGING 1	PACKAGING RESOURCE #1		
		Comment: PACKAGING RESOURCE #1		
		Pick Packing Kit		
3.0	D3499042	Cable Guard Assembly		
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)		
		CABLE GUARD ASSEMBLY		
		Batch: <i>B43905</i>		<i>SD</i>
4.0	AN3C5A	Bolt		
		Comment: Qty.: 5.0000 Each(s)/Unit Total : 25.0000 Each(s) <i>20</i>		
		Bolt		
		Batch: <i>M109152</i>	<i>M110002</i>	<i>SD</i>
5.0	AN3C7A	BOLT		
		Comment: Qty.: 3.0000 Each(s)/Unit Total : 15.0000 Each(s)		
		BOLT		
		Batch: <i>M105906</i> <i>(6)</i>	<i>8/12/24</i>	<i>SD</i>

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Drawing Name: CABLE GUARD INSTALLATION

Job Number: 44324

Part Number: D412742018

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 AN3C10A Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Bolt

batch

M105940

SP

7.0 NAS1515H3L WASHER



Comment: Qty.: 10.0000 Each(s)/Unit Total : 50.0000 Each(s)

WASHER

Batch:

M109962 30

M105928

(7)

16

SP

8.0 AN960C10L washer



Comment: Qty.: 10.0000 Each(s)/Unit Total : 50.0000 Each(s)

washer

Batch:

M109194

8/12/24

5X

SP

9.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

10.0 PACKAGING 1 PACKAGING RESOURCE #1



5X

Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-742-018

Location:

PPP Rev: D

8/12/24

(S)

5X

SP

11.0 QC21 FINAL INSPECTION/W/O RELEASE



08/12/24 SP

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



8/12/24